Prepared: November 24, 2023

ECO ACTION (EA) 21 Contents for Environmental Management





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[Note]

In the following text:

- •27th term indicates June 2020-May 2021
- •28th term indicates June 2021-May 2022
- •29th term indicates June 2022-May 2023
- 30th term indicates June 2023-May 2024
- •31st term indicates June 2024-May 2025

- 1. Outline of organization
 - Name of business establishment and representative Toa Fuji Kogyo Co., Ltd. Motoi Tezuka, Director, Plant Manager
 - 2) Location

Head Office and Fujinomiya Plant: 59 Togamihigashicho, Fujinomiya-shi, Shizuoka Pref. 418-0007 Yamamiya Plant: 2297-6 Yamamiya, Fujinomiya-shi, Shizuoka Pref. 418-0111

 Name of Environmental Manager and Contact for PIC Environmental Manager: Keiichi Matsuura, Chief of Guarantee Quality Group Contact for PIC (EA Business Office): Hisato Mochiduki, Manager, Accounting Section

TEL: 0544-58-4121 FAX: 0544-59-1585 Email: matsuura@toa-fuji.co.jp, mochidukih@toa-fuji.co.jp URL: http://www.toasiko.co.jp

 Summary of business
Printing, fabrication, box manufacture, package manufacture, etc., packaging, labeling, storage of cosmetics and quasi-drugs, etc.

[Introduction of products]



5) Business scale

Item	Unit	FY2020 (27th term)	FY2021 (28th term)	FY2022 (29th term)
Capital stock	yen	30,000,000		
Sales	Millions of yen (used for original unit)	2,382	2,615	2,966
Number of employees	persons	159 (53)	152 (51)	171 (49)
Floor space	sq. m.	13,480 (2,624)		
Site geographical condition	_	Light-industrial district		



Fujinomiya Plant



Yamamiya Plant

 Target scope (scope of certification and registration), period covered by the report and issuance date Business operator subject to certification and registration: Toa Fuji Kogyo Co., Ltd. 59 Togamihigashicho, Fujinomiya-shi, Shizuoka Pref. Business establishments covered: head office Fujinomiya Plant, Yamamiya Plant

Period covered by the Report: June 1, 2022-May 31, 2023

Issuance date: November 24, 2023

- 3. Environmental management policy
- <<Policy>>
- 1. We will contribute to the realization of a sustainable society by reducing the environment impact while conducting printing of paper containers and peripheral businesses. Out of the 17 SDG goals, we will be strongly conscious of and promote the following 7 items:
 - 7. Affordable and Clean Energy
 - 8. Decent Work and Economic Growth
 - 9. Industry, Innovation and Infrastructure
 - 12. Responsible Consumption and Production
 - 13. Climate Action
 - 14. Life Below Water
 - 15. Life on Land
- 2. We will comply with environmental-related laws and other requirements in relation to the activities and products of our organization.
- 3. We will identify the following items in relation to the activities and products of our organization as key themes for environmental management and strive to improve these points on a continuous basis.
 - (1) Reduction of waste (especially defective products) discharged from Plants,
 - (2) Reduction of energy consumption used in Plants,
 - (3) Reduction of carbon dioxide (CO2) emissions from Plants,
 - (4) Reduction of water (displacement) used at Plants,
 - (5) Reduction of the amounts of chemical substances used at Plants,
 - (6) Improvement of environmental performance and service of products produced, sold and provided at Plants
 - (7) Promotion of green purchasing at Plants,
 - (8) Promotion of efforts for biodiversity conservation and sustainable use in Plants.

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Effective date: November 28, 2005 Last revision: June 29, 2023

Motoi Tezuka, Director, Plant Manager

Toa Fuji Kogyo Co., Ltd.



4. Environmental management goal

Task	FY2022 (29th term) targets	Medium-to-long term targets
Reduction of greenhouse effect gas emission	Decrease by 2% compared to FY2021 (28th term)	Achieve 5% decrease in FY2024 (31st term) compared to FY2021 (28th term)
Reduction of emission of waste (Note 1)	Same or under FY2021 (28th term)	Achieve the same or under the number in FY2021 (28th term) in FY2024 (31st term)
Reduction of water use (Note 2)	Same or under FY2021 (28th term)	Achieve the same or under the number in FY2021 (28th term) in FY2024 (31st term)
Reduction of chemical substances use	Decrease by 2% compared to FY2021 (28th term)	Achieve 5% decrease in FY2024 (31st term) compared to FY2021 (28th term)
Reduction of energy use	Decrease by 2% compared to FY2021 (28th term)	Achieve 5% decrease in FY2024 (31st term) compared to FY2021 (28th term)

Note 1) Since we will set reduction of volume of emission as the goal irrespective of sales, we compare in terms of actual volume, not in terms of primary units.

Note 2) As for water use volume as well, we compare in actual volume, not in primary units.

*After the 29th term, a label division and an X-ray division will be added, and as for volumes of emission of waste and water use, we will target an equivalent level for the 28th term or even less.

5. Environmental management plan

Task	Environmental management plan	
Reduction of emission of waste	(1) Continue to separate and organize waste.	
	(2) Reduce paper by using special papermaking size.	
	(3) Continue to utilize the waste liquid reduction equipment.	
	(4) Promote 3R	
	(5) Reduce chronic defects and then reduce waste emissions by stabilizing quality.	
	(6) Reduce paper use volume by optimizing document handling.	
	(7) Promote paperless operations.	
	(8) Reduce defects through setups that do not cause abnormalities and inspections that do not miss abnormalities.	
	(9) Promote streamlining of the foil stamping process and reduce the number of foil punching positives produced.	
	(10) Promote the reuse of cardboard.	
	(1) Replace lighting equipment with energy-saving type	
	(2) Turn off lights frequently in the uninhabited areas.	
	(3) Clean air conditioning filters regularly.	
	(4) Turn off boilers. (lunch break time)	
Reduction of greenhouse effect	(5) Promote turning off UV lamps. (During switchovers, at lunch breaks, machine repairs)	
gas emission and	(6) Observe temperature setting on air conditioners.	
energy use volume	(7) Reduce CO2 emissions by reviewing transportation methods related to materials and logistics.	
	(8) Reduce manufacturing time by improving handling convenience. (Reducing energy use volume)	
	(9) Promote paperless operations. (CO2 reduction)	
	(10) Stabilize quality and increase production efficiency.	
	(1) Minimize pumping of underground water by management using timers	
Reduction of water use	(2) Manage the minimum amount of refill water for fire prevention water (reservoir).	
	(3) Save water diligently.	
Reduction of	(1) Replace with items with less impact on the environment.	
chemical substances use	(2) Prevent solvent waste by management of use to appropriate amounts.	

6. Details of effort implemented based on environmental management plan

Task	Details of effort	
Reduction of emission of waste	(1) We continued to separate and organize waste and instruct thereon	
	(2) We attempted to reduce paper for use by using special papermaking sizes.	
	(3) We continued to utilize the liquid waste reduction equipment.	
	(4) We strove to promote the 3R.	
	(5) We strove to reduce waste emissions by stabilizing quality (making good products).	
	(6) We reduced paper use volume by optimizing document handling.	
	(7) We strove to promote paperless operations for change communication slip.	
	(8) We strove to reduce defects through setups and inspections.	
	(9) We strove to reduce the number of foil punching positives produced through streamlining of the foil stamping process.	
	(10) We promoted the reuse of cardboard and strove to reduce both wastes and costs.	
	(1) We replaced lighting equipment, etc. with energy-saving types as required.	
	(2) We turned off the lights frequently in uninhabited areas.	
	(3) We conducted simple inspections and cleaning of air conditioner filters regularly.	
	(4) We turned off boilers during lunch hour.	
Reduction of greenhouse effect gas emission and energy use volume	(5) We turned off UV lamps (during switchovers, at lunch breaks, machine repair)	
	(6) We observed the temperature setting on air conditioners.	
	(7) We reviewed transportation methods and conducted energy-saving operations, and concentrated paper delivery trucks.	
	(8) We strove to reduce manufacturing time by improving handling convenience. (Reducing energy use by optimizing document handling	
	(9) We strove to promote paperless operations.	
	(10) We strove to stabilize quality and increase production efficiency.	
	(1) We managed pumping of underground water to only the necessary extent .	
Reduction of water use	(2) We made water refilling of fire prevention water (reservoirs) the minimum amount.	
	(3) We carried out water saving diligently when washing hands or in restrooms, etc.	
Reduction of chemical substances	(1) We strove to switch to products with less environmental impact, as necessary.	
use	(2) We worked on using solvent by soaking rags in it in appropriate amounts.	